

New business opportunities and competitive advantages



ADD Bulgaria Ltd.

ADD Bulgaria - ambitious and fast growing manufacturer of plastic components and electronics

ADD Bulgaria Ltd was founded in 2004. The main field in which the company has been working since the beginning is the development and implementation of high technologies for data processing and transferring, based on the latest achievements in the area of communications. Since 2010 the main focus of the company is the development and growth of its manufacturing capabilities in both sectors – smart metering products (electronics and software) and plastic components production.

- ❑ New manufacturing infrastructure
- ❑ Own design and research&development center
- ❑ New flexible and reliable plastic molding lines
- ❑ Hi tech laser marking machine
- ❑ Ultrasonic equipment for plastic welding
- ❑ Low energy equipment consumption
- ❑ SMD lines for electronics production
- ❑ Implemented quality management system

ADD Bulgaria achieves own goals trough:

- ISO 9001:2008
- ISO 14001:2004
- OHSAS 18001:2007

- Strategic partnerships
- Joint integration
- Sharing experience
- Market share
- High standards

Modern office and production facilities equipped with hi tech machines.

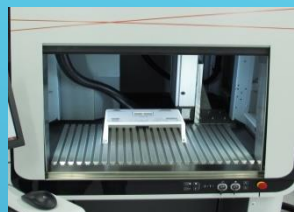


- Great location in the middle of developed infrastructure
- Experienced team from professionals with strong background in production area
- Brand new Engel Victory injection molding production lines





Production equipment



Engel Victory		1350/300 Tech	330/110 Tech	750/160 Tech
Clamping force	kN	3000	1100	1600
Opening stroke	mm	908	506	608
Ejector stroke	mm	200	130	150
Ejector force	kN	90	39,8	61
Pump drive power	kW	102	15	30
Screw diameter	mm	60	40	55
Max swept volume	cm ³	735	201	475
Screw speed max	r/min	226	320	230
Screw speed max current	r/min	226	320	230
Injection rate	cm ³ /s	351	197	342
Injection rate increased	cm ³ /s	283	146	254
Spec. Injection pressure	bar	1481	1221	1179
Spec. Injection pressure increased	bar	1835	1667	1578
Nozzle stroke	mm	500	300	350
Nozzle cont. pressure	kN	110	48,9	67,2

Products



ARISTA Data Concentrator

Electricity meters

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